



**COMPLIANCE,
WITHOUT COMPROMISE**

BE A PART OF A SUCCESSFUL TEAM WITH PCL AUTOMOTIVE COMPLIANT REFINISHING PRODUCTS

Since 1929, PCL has provided automotive refinishing products to the most demanding market in the world, the west coast. The demands of this market are for automotive refinishing products that are consistently high quality, VOC compliant and high performance.

PCL Automotive Refinishing products are formulated with the highest quality raw materials and produced under the most technically advanced manufacturing processes available. This process produces automotive refinishing products that are consistent batch-to-batch, year after year.

Since 1988, both local and statewide air quality regulations have dictated the compliance requirements for automotive refinishing products. PCL met the challenge to comply with these tough requirements and continues to be the leader in providing compliant products to automotive refinishers.

In addition to compliance, PCL products also meet the toughest requirements for automotive coatings: *High Performance*. PCL Automotive Refinishing products exceed performance standards when used in either a PCL coatings system, or as a compliment to other manufacturer's automotive paint systems.

Our product selection includes surface cleaners, product solvents, equipment cleaning solvents, finishing putties, pre-treatment coatings, primers, primer surfacers, primer surfacer/sealers, topcoats, clearcoats and specialty coatings.

PCL Automotive Refinishing products deliver quality, compliance and performance without compromise. Be a part of a successful winning team with PCL Automotive Refinishing products.

PCL SOLVENTS, REDUCERS, THINNERS & SURFACE CLEANERS



PCL offers a wide selection of unique and special solvents, reducers and thinners to match the diverse requirements for coating use, surface preparation and equipment cleaning. Each product is formulated according to quality, compliance and performance standards for solvents, reducers and thinners in the west coast market. These products are formulated to meet the needs of the user to provide superior results for promoting flow, gloss and cycle times. Surface preparation and equipment cleaning solvents focus on maximum performance while maintaining environmental compliance.

PCL Compliant Solvents:

PCL offers a complete line of compliant solvents that meet VOC and air quality requirements for surface cleaning, material thinning, and solvent cleaning operations. Refer to the local air quality regulations for the product VOC requirements for your specific usage needs.

No.	Product
1071	Compliant Surface Cleaner
2001	Prep Klean
2010	Acetone
2077	Compliant Repair & Maintenance Surface Cleaner
2571	Compliant Surface Cleaner
3520	Universal Compliant Solvent

All Products available in gallons and fives.

PCL Acrylic Enamel Reducers:

PCL Acrylic Enamel Reducers are formulated for use in enamels, acrylic enamels, catalyzed

enamels and catalyzed acrylic enamels. Each product is formulated to offer excellent flow, while maintaining gloss and reducing orange peel. Choose from fast, medium or slow evaporation ranges, depending on your temperature requirements. Refer to the local air quality regulations for the product VOC requirements for your specific usage needs.

No.	Product
1007	Fast Acrylic Reducer
1009	Medium Acrylic Reducer
1011	Slow Acrylic Reducer

All Products available in gallons, fives and drums.

PCL Acrylic Lacquer Thinners:

PCL Acrylic Lacquer Thinners are formulated for use in primers and spot color work and may be used in lacquers, enamels and acrylic enamels. Each product is formulated to offer excellent solvency and flow, while reducing orange peel. Choose from fast, medium or slow evaporation

ranges, depending on your temperature requirements. Refer to the local air quality regulations for the product VOC requirements for your specific usage needs.

No.	Product
7002	Compliant Gun-Cleaning Solvent
7006	Medium Lacquer Thinner
7008	Slow Lacquer Thinner

All Products available in gallons, fives and drums.

PCL Aerosol Surface Cleaner:

PCL AERO PREP surface cleaner is safe and easy to use on most cured automotive paint surfaces. Spray on and wipe off surface contaminants. Removes wax, grease, oil, tar silicone and adhesives.

No.	Product	Size
271	Aero Prep Surface Cleaner	15 oz.

FINISHING PUTTY



Polyglaze

POLYGLAZE high performance polyester finishing putty is a unique formula for final finishing over body filler, rust pits, pin holes, small holes, scratches, old painted surfaces, cured primed surfaces and topcoats. POLYGLAZE multi-surface finishing putty is ideal for metal and most flexible or rigid plastic parts. POLYGLAZE is flowable, spreads easily and is fast leveling. This tack free formula is ready to sand in 10 - 15 minutes.

VOC: 285 g/l, less exempts, 2.4 lb/gl

Mix Ratio: 50:1 Part P930 with PCL Blue Hardener.

Unconsumed VOC upon curing is 2.2 g/l.

No.	Product
P930	Polyglaze

Available in 24 Oz. Tube.

PRE-TREATMENT



Pro Etch

PRO ETCH pretreatment coatings are two-component, self-etching primers consisting of Part A Base and Part B Converter. The 190 etching system is designed to increase adhesion on aluminum, galvanized metal, fiberglass and steel. The 195 non-chromate etching system increases adhesion specifically on metal surfaces. Over base metal, both products provide excellent adhesion with outstanding corrosion resistance. Air-dries in 15 minutes. Long pot life.

VOC: 764 g/l, 6.37 lb/gl - Combined Components

Mix Ratio: 1:1 Part A with Part B.

No.	Color/Product
190A	Light Green - Part A
190B	Converter - Part B
195A	Blue-Green - Part A
195B	Converter - Part B

Both colors are available in quart or gallon kits.

PRIMER SEALER



Euroseal

EUROSEAL non-sanding primer sealer is a compliant wet-on-wet primer sealer. This versatile, two-component 2.8 VOC corrosion resistant primer sealer is formulated to be used with a 3:1:1 ratio over sanded original finishes, sanded primer, or properly prepared and cleaned bare metal. EUROSEAL, with excellent hide qualities, is intended to be used as a final step before applying topcoat.

VOC: 340 g/l, 2.8 lb/gl - Combined Components

Mix Ratio: 3:1:1 Part A, Part B and Reducer.

Mix with 1 part compliant reducer to remain at 340 VOC.

No.	Color
700	White - Part A
701	Gray - Part A
702	Red Oxide - Part A
707	Buff - Part A
798	Catalyst - Part B

Available in quart or gallon kits.

PRIMER



Aquaprimer

AQUAPRIMER is a high performance waterborne acrylic primer with excellent adhesion properties to a wide variety of OEM finishes and other substrates such as steel, plastic and wood. AQUAPRIMER is a quick-dry, wet or dry sanding single-component primer surfacer that offers excellent filling and corrosion-resistant properties. AQUAPRIMER is easy to apply, corrosion-resistant & non-flammable.

VOC: 250 g/l, 2.1 lb/gl

Single Component

No.	Color
882	White
883	Gray
887	Buff

All colors available in quarts or gallons.

PRIMER



Aquaflex

AQUAFLEX is a unique, high performance, flexible waterborne coating. This single component product offers outstanding adhesion and elastomeric properties that resist impact. AQUAFLEX is a quick-dry, waterborne acrylic with excellent filling and sanding characteristics that can be applied on urethane bumpers, plastic, fiberglass and SMC. AQUAFLEX, available in OEM Black, is corrosion-resistant & non-flammable.

VOC: 236 g/l, 1.97 lb/gl

Single Component

No.	Color
889	Black

Available in quarts or gallons.

PRIMER SURFACER



Polyprimer

POLYPRIMER is corrosion-resistant sanding primer based on an air-drying polyester resin. The pigmentation is carefully balanced for optimum sanding properties. It is fast drying and has excellent filling properties and adhesion over fiberglass, metal, plastic and wood. Can be top coated with all types of finishes, acrylics, lacquers, synthetic enamels and two-component urethane coatings. POLYPRIMER must be mixed with MEKP Hardener before use.

VOC: 200 g/l, 1.66 lb/gl - Combined Components

Mix Ratio: Mix with MEKP Hardener before use.

No.	Color
901	Gray
902	Red Oxide
903	Black
905	Buff
907	White

All colors available in quarts or gallons.

PRIMER SURFACER



Speedprime

SPEEDPRIME quick-dry primer surfacer is a two-component, low VOC primer consisting of Part 911A and 911B. This premium primer offers excellent high-build and adhesion properties. SPEEDPRIME is also corrosion-resistant and may be wet or dry sanded. After mixing Part 911A and 911B, SPEEDPRIME quick dry primer surfacer is ready to spray. No thinning required. Dries to touch in 5 minutes and can be recoated in 30 minutes.

VOC: 250 g/l, 2.1 lb/gl
Mix Ratio: 1:1 Part 911A with Part 911B.

No.	Color/Product
911A	Gray
911B	Gray

Available in quart or gallon kits.

PRIMER SURFACER



Speedprime R.T.S.

SPEEDPRIME R.T.S. Ready to Spray primer surfacer is a single-component, low VOC primer. This premium primer offers excellent high-build and adhesion properties. SPEEDPRIME R.T.S. is also corrosion-resistant and may be wet or dry sanded. SPEEDPRIME R.T.S. Ready to Spray dries to touch in 5 minutes and can be recoated in 30 minutes.

VOC: 250 g/l, 2.1 lb/gl
 Single Component

No.	Color
912	Gray

Available in quarts or gallons.

PRIMER SURFACER



High Build Speedprime

HIGH BUILD SPEEDPRIME quick dry primer surfacer is a single-component, low VOC primer. This premium high solids primer offers maximum high-build and adhesion properties. HIGH BUILD SPEEDPRIME is also corrosion-resistant and may be wet or dry sanded. Recommended under urethane enamels, acrylic enamels, synthetic enamels and acrylic lacquers. Dries to touch in 5 minutes and can be recoated in 30 minutes.

VOC: 250 g/l, 2.1 lb/gl
 Single Component

No.	Color
913	Gray
922	Red Oxide

Both colors are available in quarts or gallons.

PRIMER SURFACER



2K ISO-Free Primer

2K ISO-FREE PRIMER is a high quality, lead, chromate and isocyanate free primer surfacer that is formulated to provide excellent corrosion resistance and adhesion. When applied over properly prepared steel, galvanized, aluminum and fiberglass, 2K ISO-FREE PRIMER provides a high fill surface with excellent hide. 2K ISO-FREE PRIMER is easy to sand and topcoat with all current base coats. It can be used as a sealer and applied wet-on-wet when reduced with PCL 8025 Universal Compliant Reducer.

VOC: 250 g/l, 2.1 lb/gl - Combined Components
Primer Mix Ratio: 3:1 Part A with Part B.
Sealer Mix Ratio: 3:1:1 Part A, Part B, 8025.

No.	Color/Product
6801	Gray - Part A
6898	Catalyst - Part B

Available in gallon kits.

PRIMER SURFACER



2K Acrylic Urethane Primer

2K ACRYLIC URETHANE PRIMER is a high performance, high-build urethane primer surfacer that is lead and chromate free. When applied over properly prepared steel, galvanized, aluminum and fiberglass, 2K ACRYLIC URETHANE PRIMER provides excellent adhesion, corrosion resistance, and superior hide. 2K ACRYLIC URETHANE PRIMER is easy to sand and topcoat with all current base coats. It can be used as a sealer and applied wet-on-wet when reduced with PCL 8025 Universal Compliant Reducer.

VOC: 250 g/l, 2.1 lb/gl - Combined Components
Primer Mix Ratio: 3:1 Part A with Part B.
Sealer Mix Ratio: 3:1:1 Part A, Part B, 8025.

No.	Color/Product
6901	Gray - Part A
6998	Catalyst - Part B

Available in gallon kits.

PRIMER SURFACER/SEALER



2K Epoxy Prime-N-Seal

2K EPOXY PRIME-N-SEAL is an excellent corrosion resistant primer sealer that offers optimum adhesion and superior hide to many types of properly prepared metal, aluminum, fiberglass, and plastic filling materials. 2K EPOXY PRIME-N-SEAL, is easy to sand and topcoat with all current base coats. It can be used as a sealer and applied wet-on-wet when reduced with PCL 8025 Universal Compliant Reducer. 2K ACRYLIC URETHANE PRIMER is lead and chromate free.

VOC: 250 g/l, 2.1 lb/gl - Combined Components
Primer Mix Ratio: 2:1 Part A with Part B.
Sealer Mix Ratio: 2:1:1 Part A, Part B, 8025.

No.	Color/Product
6701	Gray - Part A
6798	Catalyst - Part B

Available in gallon kits.

CLEARCOAT

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Euroclear

EUROCLEAR multi-use clear can be applied over a variety of base coats in base coat/clear coat systems. EUROCLEAR can be applied as a clearcoat for spot, panel or overall application. This two-component polyurethane system offers a durable, high-gloss finish, dries dust-free in 1 hour and polishes easily after 24 - 48 hours. VOC Compliant for all multi-stage topcoats.

VOC: 250 g/l, 2.1 lb/gal - Combined Components
Mix Ratio: 3:1 Part A with Part B.
 Accelerator and Fish Eye Eliminator available.

No.	Color/Product
2200	Clear - Part A
2298	Catalyst - Part B

Available in quart or gallon kits.

Premium Production Euroclear

PREMIUM PRODUCTION EUROCLEAR is user-friendly, resulting in increased production. Formulated for premium productivity at less than 2.1 VOC, this multi-use clear can be applied over a variety of base coats in base coat/clear coat systems. PREMIUM PRODUCTION EUROCLEAR can be applied as a clearcoat for spot, panel or overall application. This two-component polyurethane system offers a durable, high-gloss finish, dries dust-free in 20 minutes and polishes easily after 12 hours. VOC Compliant for all multi-stage topcoats.

VOC: 250 g/l, 2.1 lb/gal - Combined Components
Mix Ratio: 4:1 Part A with Part B.
 Accelerator and Fish Eye Eliminator available.

No.	Color/Product
2400	2.1 Premium Production Clear - Part A
2498	2.1 Catalyst - Part B

Available in quart or gallon kits.

Super Pro Clear

SUPER PRO CLEAR is formulated for premium productivity at less than 2.1 VOC. This multi-use clear can be applied over a variety of base coats in base coat/clear coat systems. SUPER PRO CLEAR can be applied as a clearcoat for spot, panel or overall application. This two-component polyurethane system offers a durable, high-gloss finish, dries dust-free in 30 minutes and polishes easily after 8 hours. VOC Compliant for all multi-stage topcoats.

VOC: 250 g/l, 2.1 lb/gal - Combined Components
Mix Ratio: 4:1 Part A with Part B.
 Choose Multi-Panel or Spot & Panel Catalyst. Accelerator and Fish Eye Eliminator available.

No.	Color/Product
2600	Super Pro Clear - Part A
2698	Multi-Panel Catalyst - Part B
2699	Spot & Panel Catalyst - Part B

Available in quart or gallon kits.

TOPCOAT

TOPCOAT

BOOTH COATING



Enviro-Finish

ENVIRO-FINISH polyurethane coating is a non-yellowing, high quality polyurethane, manufactured from the finest raw materials available. ENVIRO-FINISH is designed to provide a high-gloss, extremely durable, chemical-resistant topcoat. This tough wet-look finish will far surpass the performance of acrylic enamels and epoxies. ENVIRO-FINISH is lead and chromate free. Formulated at 340 g/l, 2.8 lb/gal., ENVIRO-FINISH meets air quality regulations for Group I and Group II vehicles.

VOC: 340 g/l, 2.8 lb/gal - Combined Components
Mix Ratio: 1:1 Part A with Part B.
 Accelerator and Fish Eye Eliminator available.

No.	Color/Product
6400 Series	Enviro-Finish - Part A - Base
6340-98	Enviro-Finish - Part B Catalyst

Available in gallon kits.

Syn-Lux with Catalyst

SYN-LUX fleet finishes are high quality, acrylic finishes for auto, trucks and light industrial equipment. SYN-LUX finishes offer the benefits of ease of application and control and dry to a high-gloss finish with maximum resistance to wear and exposure. With excellent durability, DOI, and color retention in all climates, SYN-LUX fleet finishes are an excellent and economical choice for large fleet projects. Syn-Lux is lead and chromate free. For increased durability and gloss retention, add 8499 Polyurethane Catalyst.

VOC: 420 g/l, 3.5 lb/gal
 Single Component

No.	Color/Product
8400 Series	Syn-Lux
8499 Series	Polyurethane Catalyst

Available in gallons.

Pro Booth

PRO BOOTH strippable booth coating is a unique waterborne coating designed as a temporary protective coating for galvanized aluminum, glass, plastic or any previously plated or painted steel surface. Originally intended as a spray booth coating, PRO BOOTH is also an excellent temporary coating for surface protection during handling or transit. Applies easily by brush, roller or spray and strips off readily in large sheets. PRO BOOTH provides a white, low sheen, non-glare surface.

VOC: 33 g/l, 0.28 lb/gal
 Single Component

No.	Color
890	White

Available in gallons.

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